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D3955-23 Job Sheet 189341



Part No: D3955-23

Job Qty: 5 pcs

Part Name: Template



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/20/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	5 pcs	2/20/19	2/20/19	0.03	0.61	Waterjet - Flow		DC 19/03/08
110	QC 2	5 pcs	2/20/19	2/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		DC 19/03/08
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		

120 QC 8	5 pcs	2/20/19	0.00 0.00	QC 2 - 8
				QC 8 - 12
				QC 8 - 14
				QC 8 - 17
				QC 8 - 20
				QC 8 - 25
				QC 8 - 3
				QC 8 - 32
				QC 8 - 33
				QC 8 - 35
				QC 8 - 38
				QC 8 - 39
				QC 8 - 4
				QC 8 - 44
				QC 8 - 45
				QC 8 - 49
				QC 8 - 58
				QC 8 - 8
				QC 8 - 9
				QC 8 - 68
				QC 8 - 67
130 Packaging 3-1 - Stock - B4B	5 pcs	2/20/19	0.00 0.00	QC 8 - 1 (A)
				Packaging 3 - 1 - B4B
				Packaging 3 - 2 - B4B
				Packaging 3 - 3 - B4B
				Packaging 3 - 4 - B4B
				Packaging 3 - 5 - B4B
				Packaging 3 - 6 - B4B
				Packaging 3 - 7 - B4B
				Packaging 3 - 8 - B4B
				Packaging 3 - 9 - B4B
				Packaging 3 - 10 - B4B
				Packaging 3 - 11 - B4B
				Packaging 3 - 12 - B4B
				Packaging 3 - 13 - B4B
				Packaging 3 - 14 - B4B
				Packaging 3 - 15 - B4B
				Packaging 3 - 16 - B4B
				Packaging 3 - 17 - B4B
				Packaging 3 - 18 - B4B
				Packaging 3 - 19 - B4B
				Packaging 3 - 20 - B4B
				Packaging 3 - 21 - B4B
				Packaging 3 - 22 - B4B
				Packaging 3 - 23 - B4B
				Packaging 3 - 24 - B4B
				Packaging 3 - 25 - B4B
				Packaging 3 - 26 - B4B
				Packaging 3 - 27 - B4B
				Packaging 3 - 28 - B4B
				Packaging 3 - 29 - B4B
				Packaging 3 - 30 - B4B
				Packaging 3 - 31 - B4B
				Packaging 3 - 32 - B4B
				Packaging 3 - 33 - B4B
				Packaging 3 - 34 - B4B
				Packaging 3 - 35 - B4B
140 QC 21 - SA	5 pcs	2/20/19	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70

DAS
40
MAR 22 2019
9-89

stop 51 MAR 22 2019

DAS
21
9-89

MAR 22 2019

Part Op **110** - QC2- Inspect parts off machine FAI/FAIB
Descriptions: **120** - QC8- Inspect parts - second check
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.9810 sf (.3962 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	2	11	0

Part Specifications

Specifications could not be found.

Plex 1/22/19 3:28 PM Dart.Macdonald.Dara



Container No: S160883



Part: D3955-23

Job No: 189341

Serial No/Batch: S160883

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 03/09/19

DART AEROSPACE LTD		Work Order:	189341
Description: Template		Part Number:	D3955-23
Inspection Dwg: D3955	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	Ø.097	1		V20-02	
Ø0.129	+0.005/-0.001	Ø.128	1		Typ	
0.750	+/-0.010	.748	1			
1.000	+/-0.010	1.001	1			
1.250	+/-0.010	1.249	1			
1.375	+/-0.010	1.373	1			
2.563	+/-0.010	2.564	1			
0.800	+/-0.010	.799	1			
1.500	+/-0.010	1.502	1			
2.250	+/-0.010	2.251	1			
2.750	+/-0.010	2.753	1			
3.250	+/-0.010	3.253	1			
5.000	+/-0.010	5.002	1			
6.500	+/-0.010	6.501	1			
7.500	+/-0.010	7.503	1			
8.000	+/-0.010	7.999	1			
8.500	+/-0.010	8.499	1			
9.375	+/-0.010	9.373	1			
9.625	+/-0.010	9.624	1			
10.600	+/-0.010	10.601	1			
11.13	+/-0.030	11.13	1			
0.040	+/-0.010	.040	1			

Measured by:	De	Audited by:	949	Prototype Approval:	N/A
Date:	19/03/21	Date:	MAR 22 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	